

PURITY FG

Plant Tough. Food Safe.

Industrial Food Grade Lubricants

Beyond today's standards.









WHEN IT COMES TO DELIVERING THE ULTIMATE IN LUBRICATION,

PETRO-CANADA IS A GLOBAL LEADER.

For more than 25 years, Petro-Canada has researched, developed and produced over 350 products that are marketed to more than 60 countries. With one of the most sophisticated manufacturing facilities of its kind in North America, we have the infrastructure that ensures our customers can count on a nimble, efficient supply source.

At Petro-Canada we believe you have to go beyond accepted limitations to deliver the leading-edge products that customers demand. This translates to lubricants that exceed customer expectations for performance and quality. That is why we have greases that are effective under extreme operating conditions, hydraulic oils that keep equipment running smoothly and agricultural spray oils that fight pests. We even have a heat transfer fluid that is acceptable for use in a pipeline in the delicate Amazon rainforest.

PETRO-CANADA'S PURE ADVANTAGE!

Petro-Canada's white oils are 99.9% pure. Lubricants formulated with our base oils deliver excellent performance and productivity. Despite these successes, we never stop asking questions. We continuously conduct research and development work with industrial and automotive OEMs around the world to develop new lubricants, fluids and greases to help them meet and exceed their goals. At Petro-Canada, we're going beyond today's standards.







FOOD FOR THOUGHT

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The food industry presents some unique challenges for lubricants. The demands of increasingly harsh operating environments and the stringent safety restrictions of lubricant composition are tough to balance in keeping equipment performance levels high. But these are just the kind of challenges that Petro-Canada thrives on. We have been committed to supplying lubricants to the food industry for a long time. The performance of our PURITY FG lubricants exceeds many of the conventional lubricants.

That is not all; Petro-Canada is the world's largest producer of pharmaceutical grade white oil used in a variety of food processing industries.

As expected PURITY FG is NSF registered, meets Canadian Food Inspection Agency required standards, and has Kosher, Pareve and Halal registrations. It fits perfectly into your HACCP or GMP plan.

THE FIRST CHOICE SHOULD BE THE RIGHT CHOICE - PUT PURITY FG TO THE TEST.

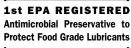
PURITY FG products deliver the productivity benefits you need throughout your food processing plant, so you can reduce the risk of contamination and cut down on your costly inventory of lubricants.

At Petro-Canada we pride ourselves in offering a full solution. We carry a complete line of industrial lubricants suitable for ancillary use in food processing plants.



PURITY FG is remarkably Food Safe and Plant Tough. NOW available with MICROL[†].

Now, with the introduction of MICROL, Petro-Canada's commitment to the food industry has reached a new level. MICROL Preservative is the first and the only antimicrobial agent that is registered by the Environmental Protection Agency (EPA) for use in food grade lubricants to preserve the lubricant. When you want to be sure you are using approved lubricants, be sure that your lubricant is preserved with MICROL.







THE RIGHT SOLUTION

We know how much you have invested in building your brand. We also know how important it is to protect it.

Hygiene, product liability and quality assurance are critical in the food industry and that is why Petro-Canada is committed to offering the best in class PURITY FG products.

We fully understand the breadth of the food industry and offer a complete line of food grade and non-food grade lubricants to meet all your needs in every segment. We serve our customers globally and have a proven track record of success to which customers can attest.

PURITY FG is now available with MICROL Antimicrobial Preservative to protect the lubricant.



MEAT & POULTRY PROCESSING



Leading meat and poultry processors around the world such as Maple Leaf Foods in Canada find that PURITY FG products stand up to their severe operating conditions and help optimize food safety.

BEVERAGE



With PURITY FG the beverage industry does not have to compromise machine life for food safety. Beverage companies tell us that using PURITY FG increases their confidence in keeping downtime to a minimum in their delicate operations.

DAIRY PRODUCT MANUFACTURING



Petro-Canada products take the risk out of contamination and reduce oil consumption for customers such as cheese producer and 2 time World Gold Medallist, NORDEX GROUP (Denmark).

BAKERIES



Our bakery customers frequently express their satisfaction with the proven value that PURITY FG lubricants provide.





SUGAR & CONFECTIONERY MANUFACTURING



The largest confectionery companies in the world choose PURITY FG – that is a true testament of the quality of our product line.

FRUITS & VEGETABLES PRESERVING



For this sector, we offer a total solution with our full line of food grade and non-food grade lubricants.

SEAFOOD PRODUCT PREPARATION & PACKAGING



Even in harsh salty water environments, our products have demonstrated the durability that helped establish the reputation of PURITY FG.

GRAIN & OILSEED MILLING



A leading worldwide cereal manufacturing company trusts our food grade lubricants enough to recommend their use in most of their North American plants.

ANIMAL FOOD MANUFACTURING



The benefits of PURITY FG lubricants have attracted major feed mills, particularly in highly loaded or shock loaded applications.

OTHER FOOD MANUFACTURING



Our complete range of industrial strength food grade lubricants helps many companies in this sector meet their commitments to food safety.





SPOTLIGHT ON MEAT AND POULTRY PROCESSING

PURITY FG lubricants and greases are used by many of the leading meat processors around the world including those involved in slaughtering, meat cutting and further processing.

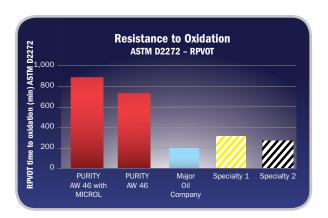
KEY CHALLENGES

Meat processing is a very competitive market and success demands maximum productivity. There are typically severe operating conditions such as heat, humidity, water cleaners, sanitizers, and food contamination that can affect equipment performance.

The industry also has a high level of concern with food safety as evidenced by many food quality protocols (HACCP, GMP, ISO 22000). Plants are inspected by government agencies and 3rd party companies, and corporate reputations are impacted by product quality.

PETRO-CANADA'S SOLUTION

Petro-Canada has a long history of working with the industry and understanding its needs. To meet the demands of meat processors, Petro-Canada offers a full line of industrial strength food grade lubricants. Innovative MICROL delivers antimicrobial protection to guard the lubricant from degradation. In addition, we provide technical support in the form of plant surveys, fluid analysis and lubrication optimization.



PURITY FG AW Hydraulic Fluid – long-life and excellent wear protection

PURITY FG really stood up to the abuse of our machinery. That's why I'm replacing all of our old oils and greases with it.

> Lou Falcone, Maintenance Manager Maple Leaf Foods (Canada)

KEY PRODUCTS

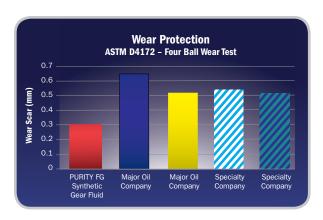
- PURITY FG AW Hydraulic Fluids Specially formulated with outstanding oxidation resistance to maximize service life
- PURITY FG Greases Proven to withstand wide temperature swings and the demanding cleaning processes in meat processing environments
- PURITY FG Trolley Fluid Formulated for hooks, trolleys and conveyors and satisfies all three key performance requirements in one fluid: wear protection, rust protection and drip protection

For a complete list of products see page 9.



SPOTLIGHT ON BEVERAGE SECTOR





Excellent wear protection = longer equipment life

PURITY FG grease has superior water resistance; the bearings are constantly in salt water and exposed to high levels of grit; there have been no visible signs of moisture seeps into the bearings. It is a very durable product. 77

Erika Wiksten, Owner and General Manager Minterbrook Oyster Company (Washington, U.S.A.)

KEY PRODUCTS

- PURITY FG EP and Synthetic EP Gear Fluids – Excellent performing gear oils with great wear properties
- PURITY FG2 Clear Grease Specially formulated to offer excellent wear protection promoting extended equipment life
- PURITY FG AW Hydraulic Fluids
- Formulated with outstanding oxidation resistance to maximize service life

For a complete list of products see page 9.

Petro-Canada Food Grade Lubricants are used to meet the special requirements of a wide array of beverage industries including wine, beer, coffee & tea, fruit juices, mineral water and soft drinks.

KEY CHALLENGES

The beverage industry can experience varying levels of demand throughout the year. Constant operation during busy months makes downtime very expensive and limits the opportunities for scheduled maintenance. In addition, since demand for products often shifts with limited notice, changing products and package sizes causes significant impact on production staff in their re-configuration of equipment.

The wide variety of equipment in use further complicates the selection of lubricants. The beverage industry has a high level of concern with food safety as evidenced by the various food quality protocols (HACCP, GMP, ISO 22000). Plants are inspected by government agencies and 3rd party companies, and corporate reputations are impacted by product quality.

PETRO-CANADA'S SOLUTION

Petro-Canada offers a full line of industrial strength food grade lubricants. This includes a line of gear oils and greases that delivers excellent performance to help extend the life of bottling equipment and can seamers plus a range of greases that can withstand the demanding cleaning process.

PURITY FG with MICROL resists lubricant degradation, odour and discolouration. In addition, we provide technical support in the form of plant surveys, fluid analysis and lubrication optimization.





SPOTLIGHT ON DAIRY

Petro-Canada takes great pride in providing the dairy segment with solutions that help them manage their lubricant needs in varying areas including production, processing and packaging. The dairy segment produces a wide range of products including milk, butter, cheese, yogurt and ice cream, with areas of application requiring specific solutions.

KEY CHALLENGES

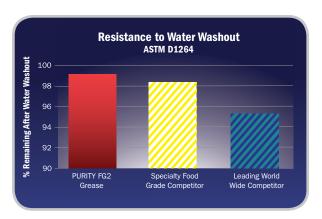
This extremely competitive sector, with its many mergers and acquisitions, has resulted in very large producers and increasingly commoditized markets. Constant operation with little time for maintenance; harsh conditions due to heat, humidity, water, cleaners, sanitizers and food contamination; and microbe control in food processing areas add to the challenge.

Changes in the market, including consumer demand for low fat, low cholesterol, low carbohydrate and lactose-free products have impacted plant configuration and production costs. The industry maintains a high level of concern with food safety as seen in the many food quality protocols (HACCP, GMP, ISO 22000). Facilities are frequently inspected by government agencies and 3rd party companies and corporate reputations are affected by product quality.

PETRO-CANADA'S SOLUTION

Petro-Canada meets the needs of this challenging market with a full line of industrial strength food grade lubricants, including greases that can withstand wide temperature swings and the demanding cleaning processes. We also offer air compressor and vacuum pump lubricants with outstanding oxidation resistance formulated to maximize service life and minimize wear.

We provide valuable technical support – including plant surveys, fluid analysis and others. Our global distribution capability allows centralized purchasing. In addition, we offer antimicrobial protection to preserve the lubricant from degradation. Plus Petro-Canada has a long history of leading-edge research and product development to support equipment advancements.



Grease – Excellent resistance to water washout

Since we began using PURITY FG Grease, our grease consumption has fallen significantly and the lifetime of the bearings has increased dramatically.

> Allan Nielsen, Maintenance Manager Norager Mejeri A/S (Denmark)

KEY PRODUCTS

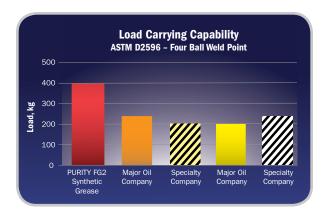
- PURITY FG Greases Specially formulated to withstand wide temperature swings and the very demanding cleaning processes in the dairy environment
- PURITY FG Compressor Fluids Designed with outstanding oxidation resistance and superior water separability to maximize service life and minimize wear
- PURITY FG AW Hydraulic Fluids Specially formulated with outstanding resistance to oxidation to maximize service life

For a complete list of products see page 9.



SPOTLIGHT ON BAKERY





Wide temperature protection and superior load carrying capability

With PURITY FG we extended the maintenance interval of the machines from 5.000 to 8.000 hours. 77

Fiorino Patrini, Maintenance Manager BakeMark SPA (Italy)

KEY PRODUCTS

- PURITY FG2 Synthetic Food Machinery Grease – Affords wider temperature protection and enhanced load carrying capability
- PURITY FG Chain Fluids Developed to offer excellent adhesion, resistance to water spray and protection against wear, rust and corrosion for all types of drive and conveyor chains
- PURITY FG Compressor Fluids Specially formulated with outstanding oxidation resistance and are ashless and odourless

For a complete list of products see page 9.

Petro-Canada takes great pride in providing the bakery segment with effective solutions that help them manage their challenging lubricant needs. The bakery segment produces many different products: bread, cereal, cookies, pastry, crackers, pasta, and tortillas.

KEY CHALLENGES

Ongoing market changes including consumer demand for low carbohydrate products have significantly impacted the bakery segment. While demand for existing products is reduced, many new products have been added, impacting economies of scale due to smaller production runs. Bakeries must operate under severe conditions and operations including high temperatures that cause severe stress on the equipment and washing procedures that cause rust and corrosion problems.

The challenge for this market is to find efficiencies and save money by improving processes to remain competitive. This industry has a high level of concern with food safety as evidenced by the many food quality protocols (HACCP, GMP, ISO 22000). Facilities are inspected by government agencies and 3rd party companies and corporate reputations are affected by product quality.

PETRO-CANADA'S SOLUTION

Petro-Canada helps the bakery segment find the cost efficiencies they need, through a full line of industrial strength food grade lubricants, including greases that can withstand wide temperature swings and the demanding cleaning processes and chain and conveyor fluids that offer excellent adhesion and protection against wear, rust and corrosion. We also offer air compressor and vacuum pump lubricants with outstanding oxidation resistance formulated to maximize service life and minimize wear.

Petro-Canada also provides valuable technical support such as plant surveys and fluid analysis. Our global distribution capability allows centralized purchasing. In addition, we offer an excellent record of leading-edge research and product development to support equipment advancements.





PURITY FG - A FULL MENU OF FOOD GRADE LUBRICANTS

APPLICATION	PRODUCT	PERFORMANCE FEATURES	KEY ADVANTAGES*			
Hydraulic	PURITY FG AW Hydraulic Fluid with MICROL Registered NSF H1 and CFIA n	 1st EPA Registered Antimicrobial Preservative to protect the lubricant Excellent resistance to breakdown from air Available in ISO VG 32, 46, 68, 100 	Antimicrobial product protection preserving the lubricant from degradation.			
	PURITY FG AW Hydraulic Fluid Registered NSF H1 and CFIA n and n2	Excellent resistance to breakdown from air Available in ISO VG 32, 46, 68, 100	Longer fluid life leads to less downtime.			
Heavy enclosed gears	PURITY FG EP Gear Fluid with MICROL Registered NSF H1 and CFIA n	1st EPA Registered Antimicrobial Preservative to protect the lubricant Excellent extreme pressure properties Protects against damage due to wear, rust and corrosion Available in ISO VG 100, 150, 220	Antimicrobial product protection preserving the lubricant from degradation.			
	PURITY FG EP Gear Fluid Registered NSF H1 and CFIA n	 Excellent extreme pressure properties Protects against damage due to shock loading, long-term wear, build-up of sludge and varnish, rust and corrosion Available in ISO VG 100, 150, 220, 320, 460 	Stronger wear protection promotes fewer production upsets and higher productivity.			
	PURITY FG Synthetic EP Gear Fluid Registered NSF H1 and CFIA n	 Formulated for longer life and reduced downtime, even at high temperatures and in the presence of water or acidic contamination Protects gears, bearings and equipment operating under heavy loads Ideal for gearboxes, pumps and bearings operating under wide temperature swings Reduces seizure, scuffing and spalling Available in ISO VG 220 	Ideal for wide temperature application with excellent wear protection.			
Chains and conveyors	PURITY FG Chain Fluid Registered NSF H1 and CFIA n	Excellent tackiness, resists water wash-off Excellent extreme pressure properties - FZG stage 12 pass Provides protection against wear, rust and corrosion Suitable for brush, drip or centralized applications Available in light and heavy grade	High resistance to water was off promotes less consumption and need for reapplication.			
Compressors and Vacuum Pumps	PURITY FG Compressor Fluid Registered NSF H1 and CFIA n	Outstanding oxidation resistance 4000 hour service in rotary screw and 1000 hour service in vane compressors Superb protection against rust and corrosion Available in ISO VG 32, 46, 68, 100	Strong resistance to sludge and varnish formation promotes reduced downtime			
Multi-functional	PURITY FG Spray Registered NSF H1 and CFIA n	Formulated with tackifiers to stay in place and resist water wash-off High load carrying and anti-wear properties Convenient method to lubricate chains, way guides, bearings, gears, open gears and other general lubrication	Convenient spray leads to quick application.			
Hook and trolley system	PURITY FG Trolley Fluid Registered NSF H1 and CFIA n	Protects better against wear and rust than many leading competitor fluids Excellent oxidation stability	Excellent wear and rust protection promotes longer equipment life.			
Heat transfer system	PURITY FG Heat Transfer Fluid Registered NSF HT1 and CFIA t1	 Suitable for liquid phase application up to 326°C/620°F Higher thermal and oxidative stability than many leading competitors, which can result in extended fluid life and lower operating costs Suitable for food related operations such as the manufacturing of food product packaging materials 				
Release Agent Wipe Down Oil	PURITY FG White Oils Registered NSF H1 & 3H and CFIA n & n3	 NF/USP quality white mineral oils Available in the following grades: 15, 35, 90 Odourless, tasteless and will not stain 	High quality grade white oil.			





APPLICATIONS - PURITY FG GREASES RECOMMENDED **APPLICATION PRODUCT** PERFORMANCE FEATURES **OPERATING KEY ADVANTAGES* TEMPERATURES** • 1st EPA Registered Antimicrobial Preservative to protect Multi-purpose PURITY FG2 Grease Antimicrobial product the lubricant protection preserving grease for general with MICROL -20°C/-4°F the lubricant from Polyurea Complex plant use Registered NSF H1 and degradation. • Very good resistance to water washout and spray loss 70°C/158°F CFIA n (pending) • Excellent anti-wear and EP properties NLGI Grade 2 • Very effective protection against rust and corrosion PURITY FG2 Grease • Aluminum Complex Better water washout and -20°C/-4°F spray loss promotes lower Greater resistance to water washout and spray loss Registered NSF H1 and consumption. · Excellent anti-wear and EP properties tο CFIA n 160°C/320°F • Very effective protection against rust and corrosion NLGI Grade 2 Multi-purpose PURITY FG00 Grease Aluminum Complex Better water washout and grease for low -35°C/-31°F spray loss promotes Excellent anti-wear and EP properties Registered NSF H1 and greater long-term temperature • Very effective protection against rust and corrosion CFIA n equipment protection 120°C/248°F • Excellent choice for leaky, enclosed gear cases and auto against rust and corrosion. NLGI Grade 00 lube systems Multi-purpose • Calcium Sulfonate Complex PURITY FG2 Excellent wear • Higher load carrying capability, excellent protection protection promotes grease for wide Synthetic Grease -40°C/-40°F longer bearing life. temperature against wear Registered NSF H1 and · Strong resistance to lubricant breakdown and water 200°C/392°F CFIA n washout NLGI Grade 2 • Effective across a wider range of temperature extremes **Heavy duty grease** PURITY FG2 • High viscosity, Semi Synthetic, Aluminum Complex Greater film strength sustains heavy loads. Extreme Grease • Greater protection of gears, bearings and equipment when -20°C/-4°F operating from low to medium speed with heavy loads Registered NSF H1 and Effective protection in applications subjected to high 160°C/320°F CFIA n (pending) temperature, high pressure, and heavy loads (such as in NLGI Grade 2 Pellet Mills) Multi-purpose PURITY FG2 • Contaminants are more visible Greater wear protection when compared to several colourless grease CLEAR Grease • Greater protection of gears and bearings -20°C/-4°F other clear greases which • Effective protection against rust and corrosion to Registered NSF H1 and promotes equipment CFIA n 160°C/320°F protection.

NSF CLASSIFICATIONS

H1	Acceptable for incidental food contact			
Н2	No contact with food			
3H	Release Agents			
HT1	Acceptable for use as a heat transfer fluid where there is a possibility of incidental food contact			

NLGI Grade 2

CFIA CLASSIFICATIONS

n	Approved for incidental/accidental food contact
n1	General oils and greases (not food grade)
n2	Hydraulic oils (food grade and not food grade)
n3	Protective oils
t1	Refrigerant/Heat Exchanger Agents (General)

For a complete list of PURITY FG approvals, consult a Petro-Canada Technical Service Representative.



Petro-Canada's industrial strength PURITY FG lubricants are available in a complete range of plant tough, food safe formulations to meet the demands of the food industry.



*Based on lab testing.

Minimize downtime. Maximize uptime.

Petro-Canada's No-nonsense Warranty: "Petro-Canada will repair damaged equipment, or replace damaged equipment parts resulting from a failure due to defects of the Petro-Canada lubricant, as long as the lubricant is used in accordance with your equipment manufacturer's and our recommendations."

Our business is keeping your business going.

If you would like to know more about Petro-Canada's PURITY FG or any other product in our complete line of quality lubricants, please contact us at:

Head Office:

Petro-Canada Lubricants 2310 Lakeshore Road West Mississauga, Ontario Canada L5J 1K2



Canada	- West		 Phone	1-800-661-1199	
	East	(English)	 Phone	1-800-268-5850	
		(French)	 Phone	1-800-576-1686	
United S	tates		 Phone	1-888-284-4572	
Europe .			 Phone	+44 (0) 2476-247294	
Other Ar	eas		 Phone	1-416-730-2408	
E-mail			 lubecsr	@petro-canada.ca	
Internet			 lubricants.petro-canada.ca		

Petro-Canada America Lubricants 980 North Michigan Avenue Suite 1400, #1431 Chicago, Illinois USA 60611

Petro-Canada Europe Lubricants The Manor, Haseley Business Centre Warwick, Warwickshire CV35 7LS United Kingdom



